

PART NUMBER  
**SFR-104-54**



**PRODUCT INFORMATION**



**PRODUCT LINE**  
SumoSprings Builder Kit

**VARIATION**  
Solo

**COLOR**  
Yellow

**BOX INFORMATION**

**SHIPPING DIMENSIONS**



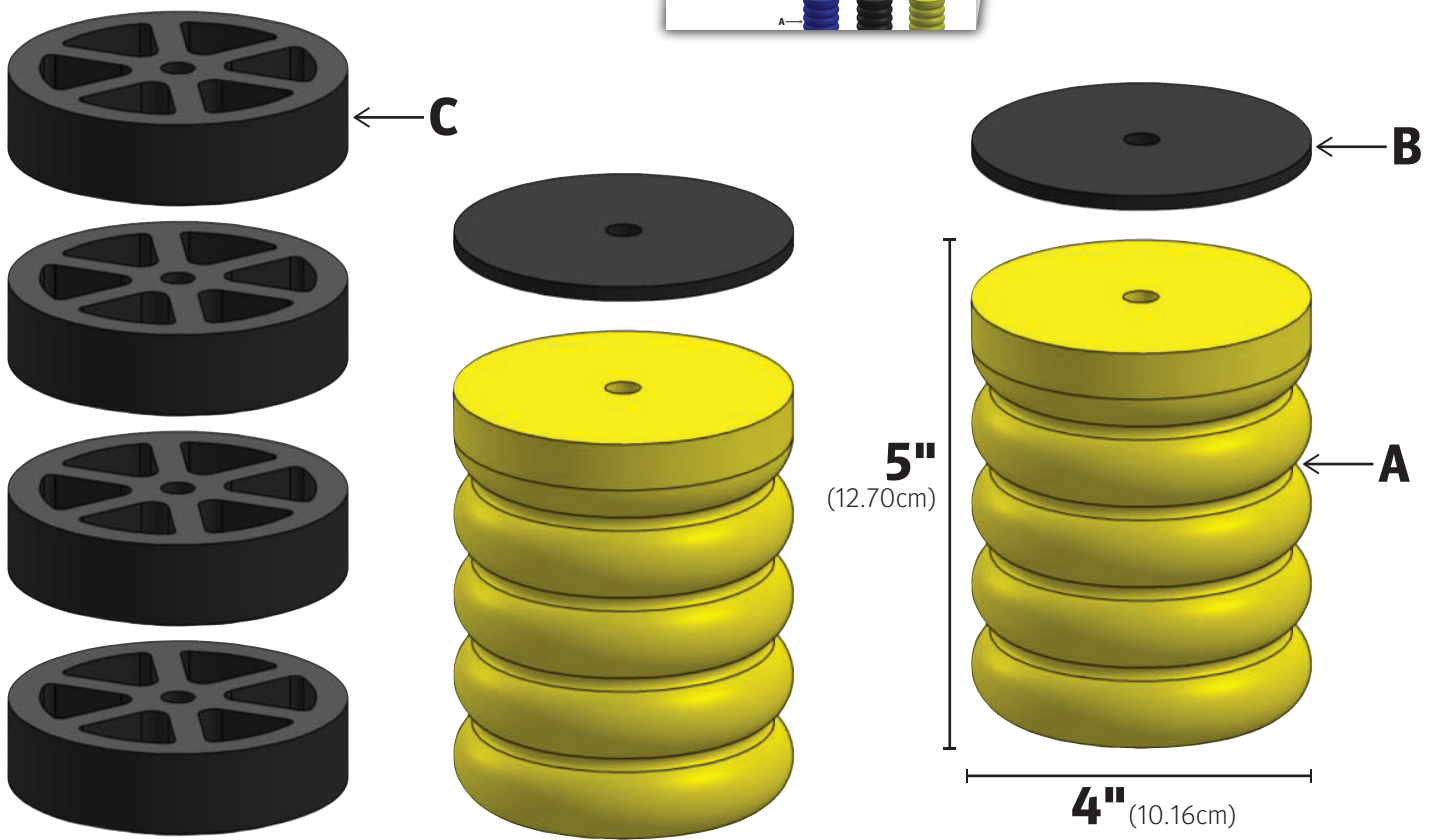
**BOX DESCRIPTION**  
Small SumoSpring Box

**BOX NUMBER**  
512502

**TAPE MACHINE POSITION**  
#18 // 16" (40.64cm)

**BILL OF MATERIALS**

Item	Part #	Description	QTY
A	511458	SumoSprings Yellow -54	2
B	512313	4" Steel Washer	2
C	512117	1" Spacer	4
D	512502	Small SumoSpring Box	1
E	122363	S-Badge Sticker	1
F	122366	SumoSprings Logo Sticker	1
G	122369	Warranty Card	1
H	INS_SFR-104-40/47/54	Install Guide	1



**TOOLS REQUIRED**

- > Protective gloves
- > Safety glasses
- > Metal ruler
- > Microfiber towel
- > Protectant cleaner
- > Filler paper machine
- > Filler paper

**BEFORE YOU BEGIN**

**PLEASE NOTE**

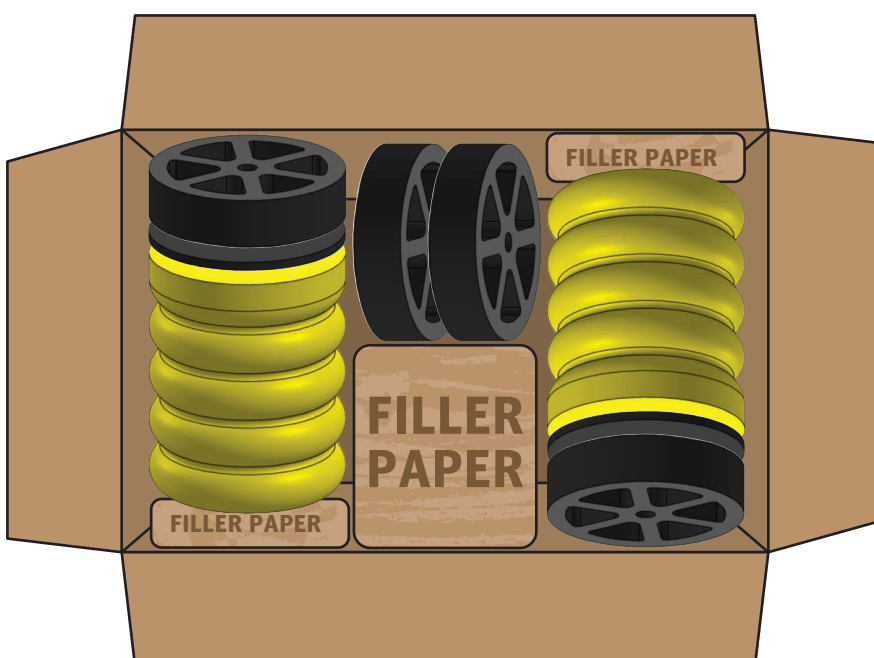
All of the following steps that are highlighted in yellow require you to wear protective gloves and safety glasses to complete.

**PACKING INSTRUCTIONS**

1. Print or retrieve one set of installation instructions per kit. Always use the current, approved, document revision.
2. Fold instructions in half, placing the warranty card and stickers within the folded document. Set them aside.
3. Locate and review components needed to build kit as listed in the Bill of Materials section.
4. Start by building the kit box according to the Box Guide.
5. Visually inspect the height of the two SumoSprings, and ensure they match each other. If not, select another component until both match in height. If needed, use the metal ruler for assistance with accuracy.

6. Using a microfiber towel and a small amount of protectant cleaner, wipe clean the SumoSprings of any dust or debris.

7. Place the SumoSprings in the box on opposite sides and pointing in opposite directions (refer to diagram below). Place a part B Washer at the base of each SumoSpring. Add a part C Spacer next to each washer against the box. Place the remaining 2 spacers in the middle of the box between the SumoSprings. Using the filler paper machine, release enough paper to fill the spaces in the box. The SumoSprings should fit snug with little to no movement.



8. Retrieve the installation instructions packet, which should contain the warranty card and stickers, and place it on top of the components in the box.

9. Close the top of the box by completing the steps referenced in the Box Guide.

10. Using the scanner (refer to scanner instructions) print out a label.

11. Position label vertically, on the left side of the end of the box with the SuperSprings International logo side to the left (refer to Completed Kit Diagram).

12. Place the finished kit in the applicable bin.

**COMPLETED KIT**



**COMPLETED KIT WEIGHT**  
7lbs (3.18 kg.)